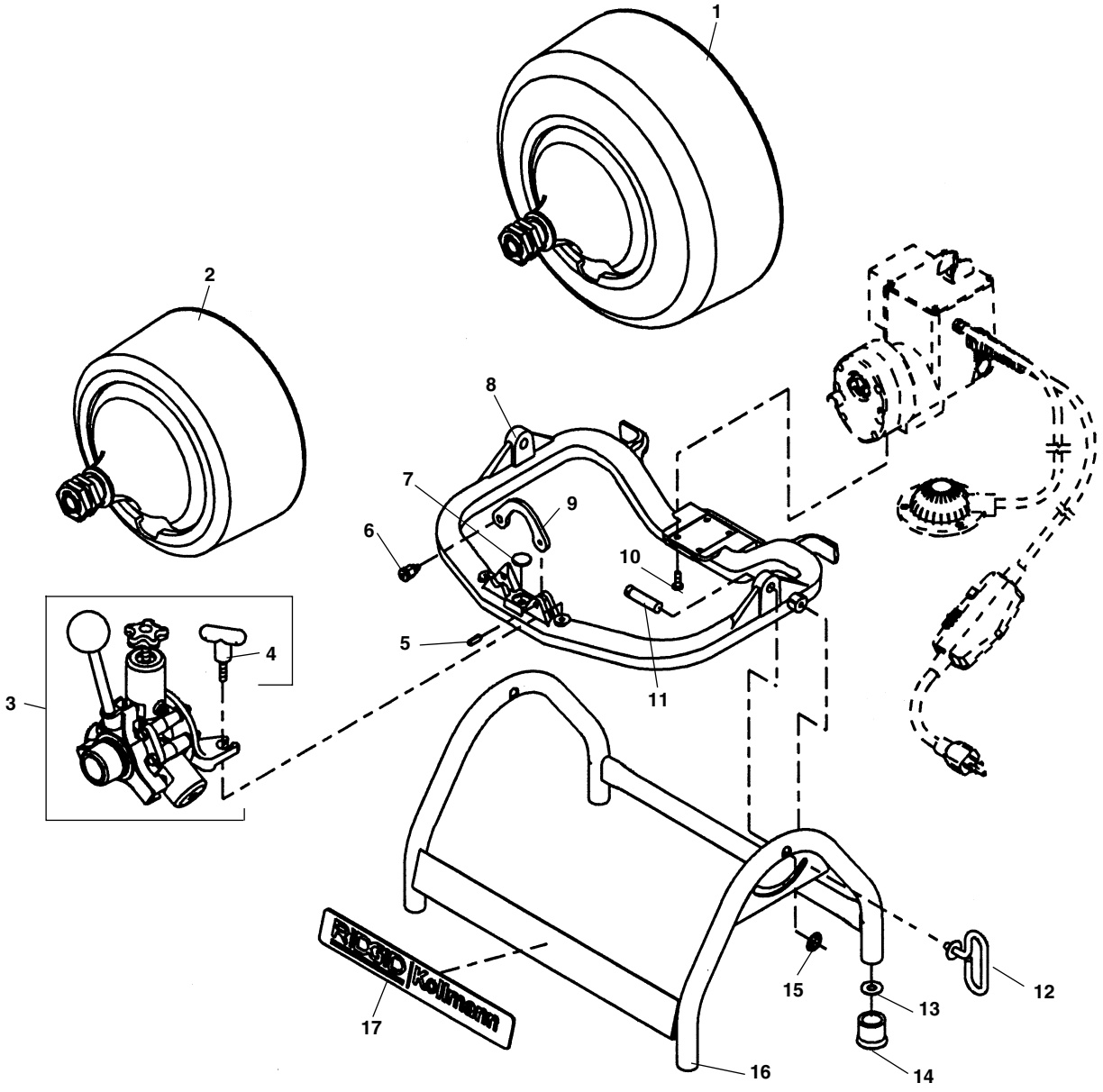
Main Components

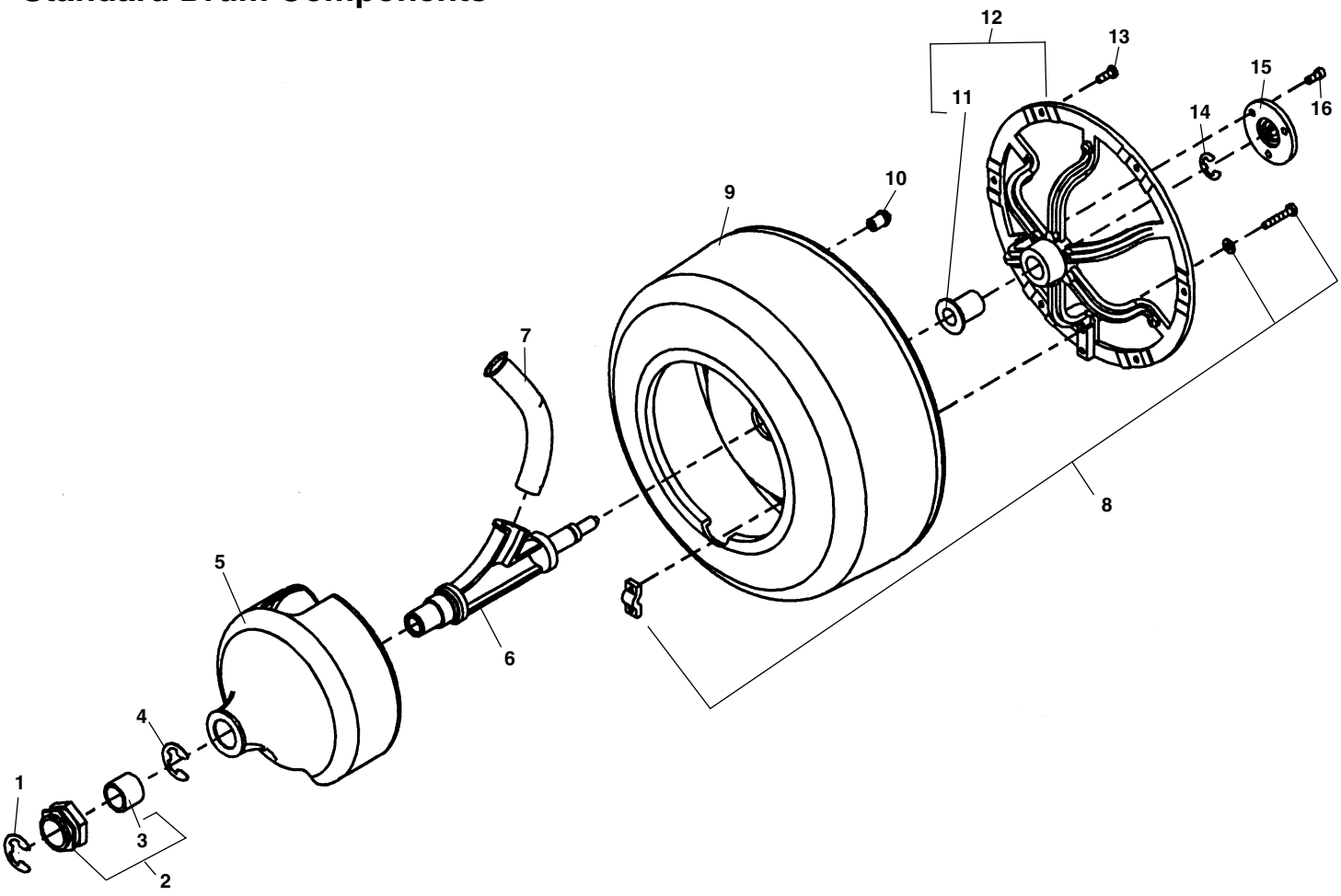


NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
1	55002	Standard Drum Assembly
2	55007	Sink Drum Assembly
3	60087	Powerfeed Assembly
4	60672	Retaining Knob (2)
5	56177	Roll Pin 1/4″ - 3/4″
6	59510	Plunger Pin
7	34320	Wear Plug
8	56182	Yoke
9	56187	Bearing Clamp

Ref. No.	Catalog No.	Description
10	56152	Screw 1/4″ - 20 x 3/4″ (4)
11	56172	Pivot Pin
12	56192	Swivel Locking Handle
13	37962	Rubber End Cap (4)
14	44230	Flat Washer 3/8″
15	67427	Push Nut (2)
16	56197	Base
17	56202	Nameplate

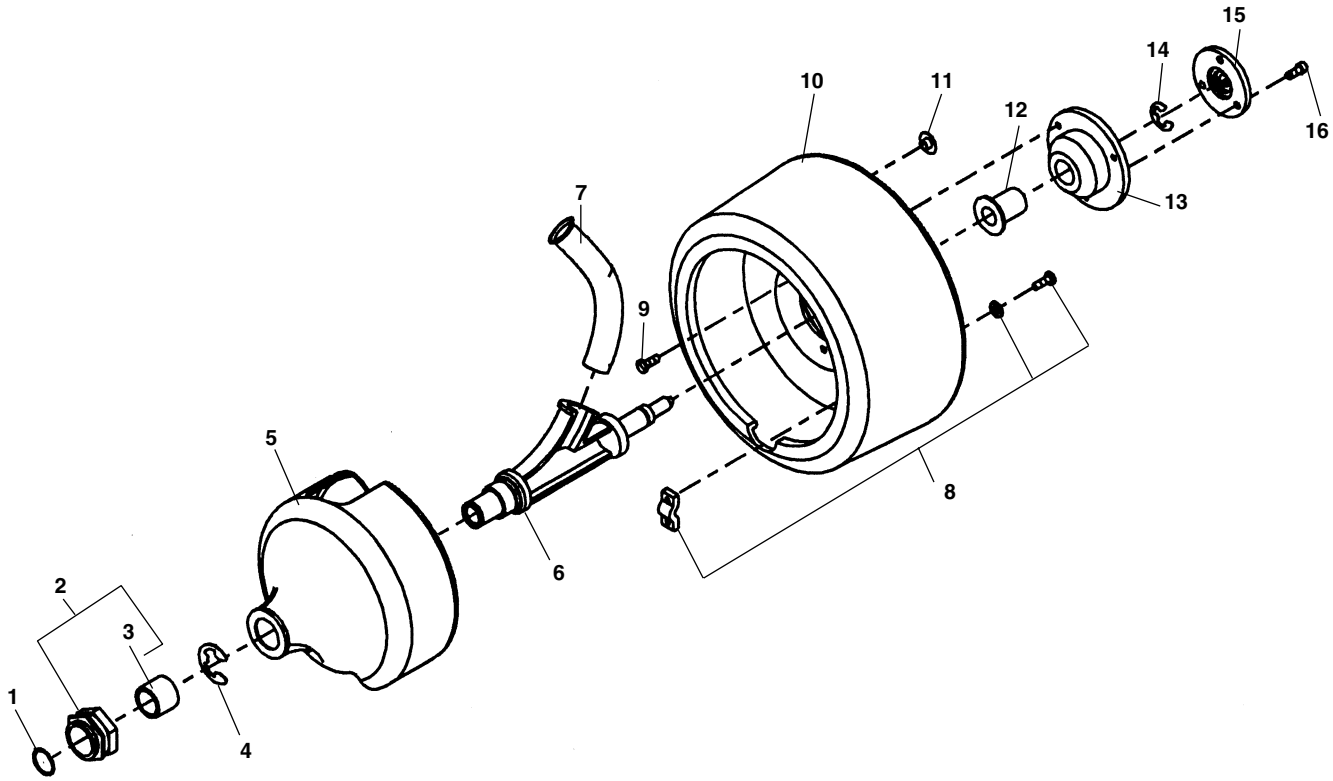
Standard Drum Components



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	55002	Standard Drum Assembly
1	44860	Retaining Ring
2	56107	Bearing Block w/Bearing
3	56112	Front Bearing
4	56117	Retaining Ring
5	56122	Inner Drum
6	56127	Guide Tube Support
7	56132	Guide Tube
8	56147	Cable Clamp Assembly
9	56137	Drum
10	56142	Drain Plug
11	56157	Flange Bearing
12	56162	Drum Support w/Bearing
13	56152	Screw 1/4″ - 20 x 3/4″ (6)
14	60050	Retaining Ring
15	56167	Drive Lug
16	39830	Screw 1/4″ - 20 x 5/8″ (3)

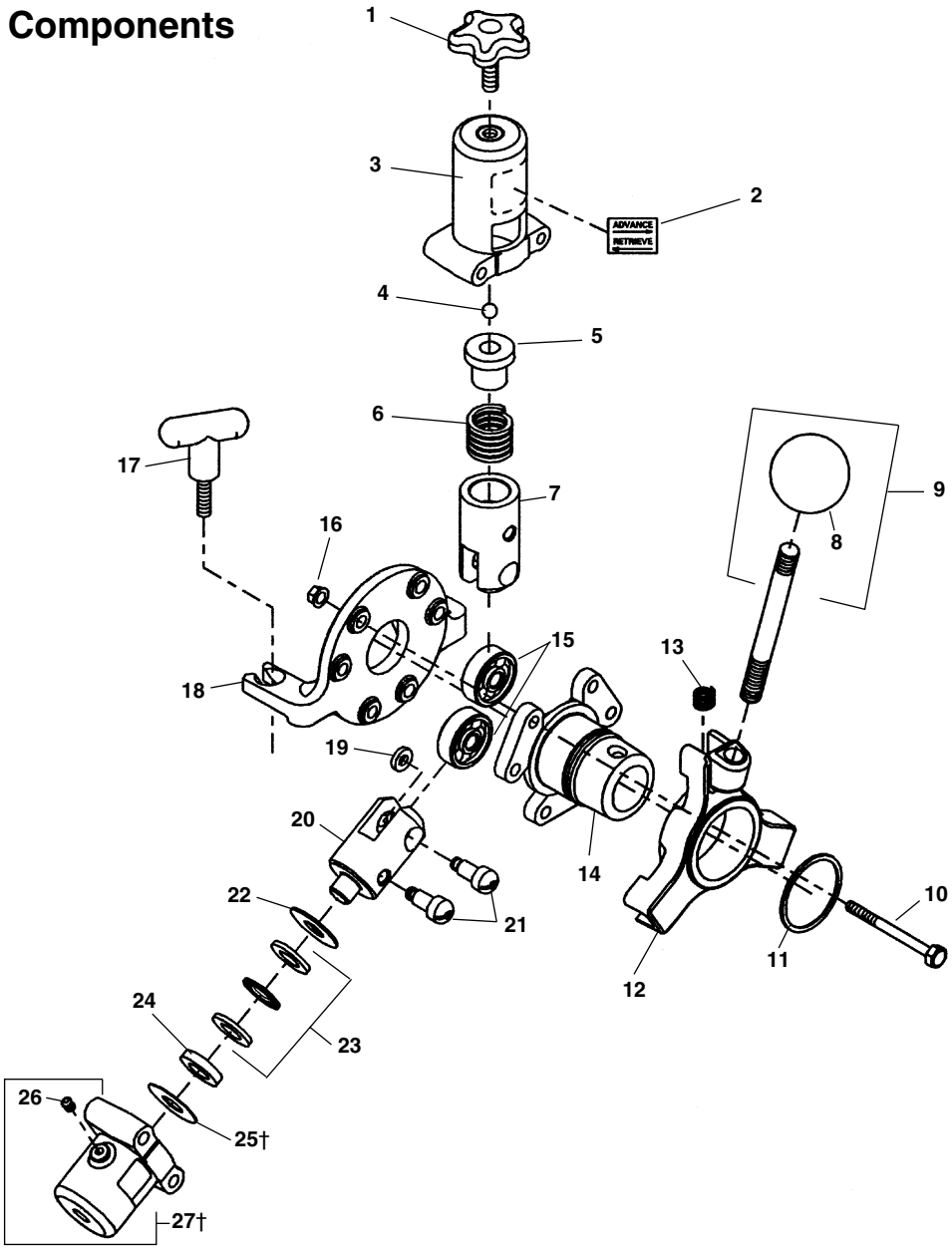
Sink Drum Components



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	55007	Sink Drum Assembly	9	56152	Screw 1/4″ - 20 x 3/4″ (3)
1	62402	Retaining Ring	10	61212	Sink Drum
2	56107	Bearing Block w/Bearing	11	56142	Drain Plug
3	56112	Front Bearing	12	56157	Flange Bearing
4	56117	Retaining Ring	13	61217	Drum Support
5	56122	Inner Drum	14	60050	Retaining Ring
6	56127	Guide Tube Support	15	56167	Drive Lug
7	56132	Guide Tube	16	39830	Screw 1/4″ - 20 x 5/8″ (3)
8	56147	Cable Clamp Assembly			

AUTOFEED® Components

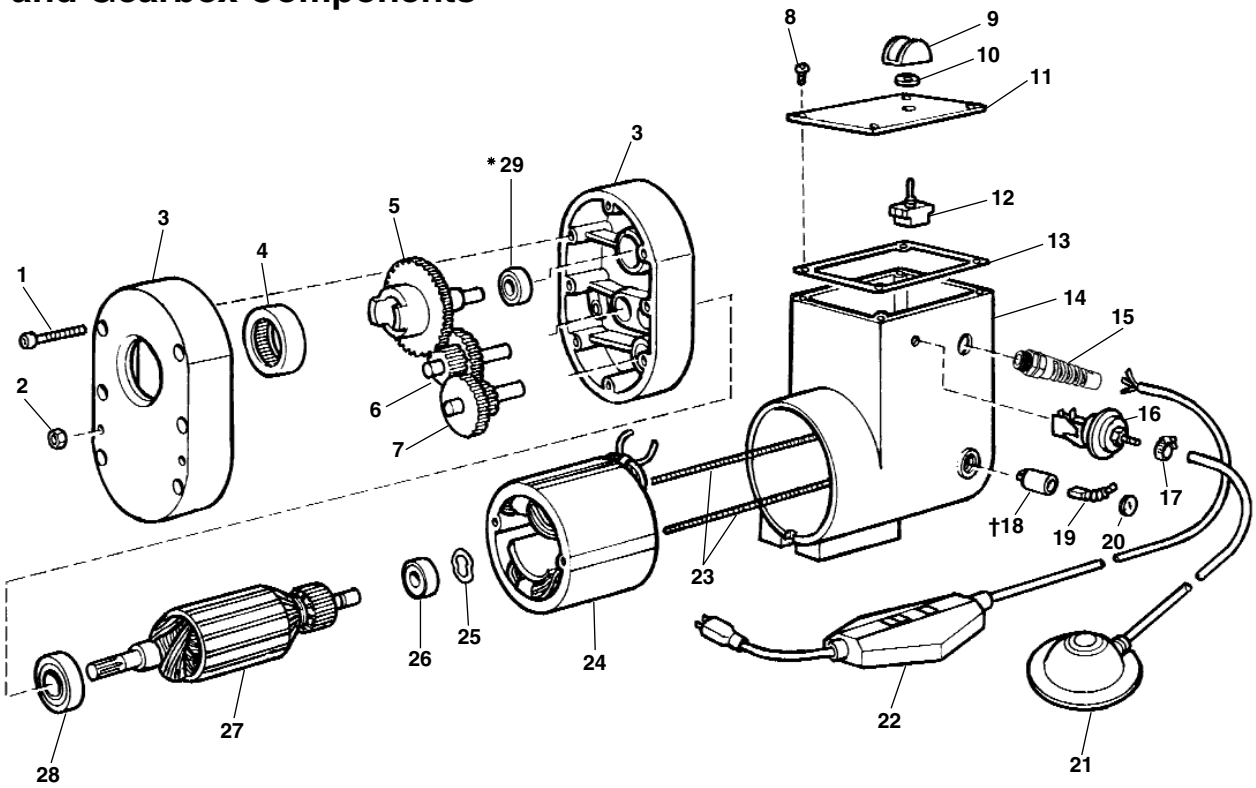


NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	60087	AUTOFEED Assembly
1	60682	Feed Knob
2	60762	Advance/Retrieve Label
3	60692	Top Roller Housing
4	60702	Ball
5	93475	Ball Holder
6	93375	Spring
7	60707	Movable Roller Holder
8	59585	Knob
9	93630	Clutch Handle Assy. w/Knob
10	60737	Bolt 5/16″ - 18 x 3″, Hex Head (6)
11	44112	Retaining Ring
12	60742	Actuator
13	60697	Return Spring
14	60747	Front Support Plate
15	60752	Roller Bearing (3)
16	27517	Lock Nut 5/16″ - 18 (6)
17	60672	Handle (2)
18	61222	Back Support Plate
19	60717	Bearing Spacer (3)
20	60722	Stationary Roller Housing (2)
21	60732	Actuator Pin (6)
22	68362	Spacer 0.12″ (2)
23	68367	Thrust Bearing Assembly (2)
24	68372	Spacer 0.235″ (2)
25†	68377	Spacer 0.06″ (2)
26	89810	Grease Fitting (4)
27†	60727	Stationary Roller Housing (2)

† Service Note: Remove the 0.06″ spacers (Ref. No. 25) from the stationary roller holders (Ref. No. 27) to use the powerfeed on 1/2″ cable.

Motor and Gearbox Components



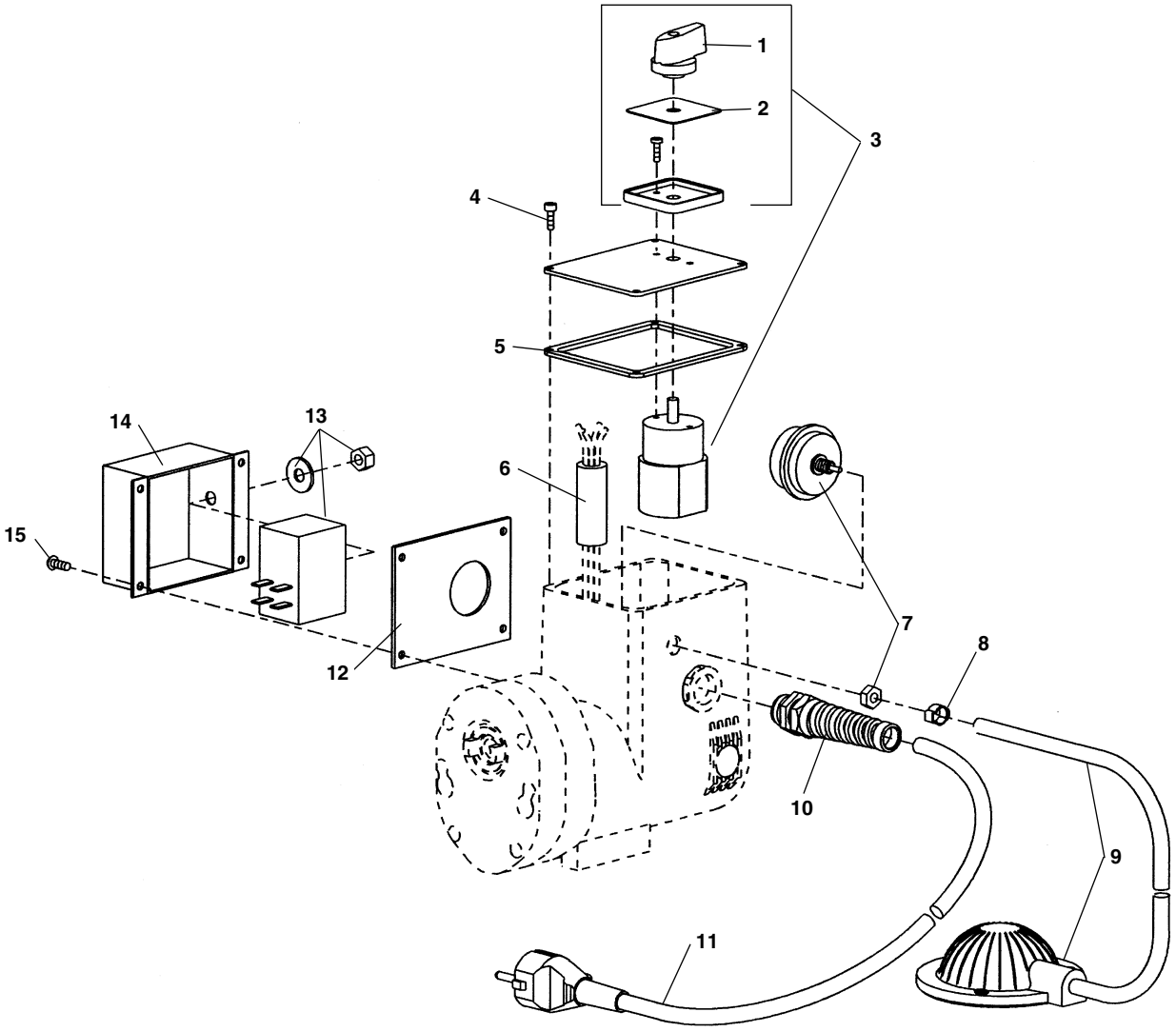
NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	56207	Motor/Gear Box Assembly 115V
—	62432	Motor/Gear Box Assembly 230V
—	61707	Motor/Gear Box Assy. 100V Japan
1	65942	10 - 32 x 1″ Screw (6)
2	76190	8 - 32 Hex Nut (4)
3	56217	Gear Box Hsg. w/Bearings
4	56222	Bearing and Seal Set
5	56227	Output Shaft Assembly
6	66792	2nd Int. Gear
7	66787	1st Int. Gear
8	81125	10 - 32 x ½″ Screw (4)
9	61490	Switch Guard
10	23512	Rubber Washer
11	56247	Cover
12	56252	Toggle Switch
13	56257	Cover Gasket
14	56262	Motor Housing
15	65817	Strain Relief
16	32992	Air Switch
17	35142	Hose Clamp

Ref. No.	Catalog No.	Description
†18	56267	Brush Holder Set
—	56272	Brush Holder Screw (2)
19	56277	Brush Set
20	56282	Brush Cap Set
21	37967	Foot Switch Assembly
22	50507	GFI Line Cord 115V
	15707	Line Cord 230V
	60237	Line Cord 100V
23	56287	Field Stud (2)
24	56292	Field Assembly 110/115V
	60257	Field Assembly 230V
	60247	Field Assembly 100V
25	56297	Wavy Washer
26	56302	Bearing
27	56307	Armature 110/115V
	60252	Armature 230V
	60242	Armature 100V
28	56312	Bearing
*29	56332	Thrust Bearing

†Service Note: Brush holder screws are located under field studs (Ref. No. 23).
* Ref. 29 Assemble stamped end into housing.

European Electrical Components

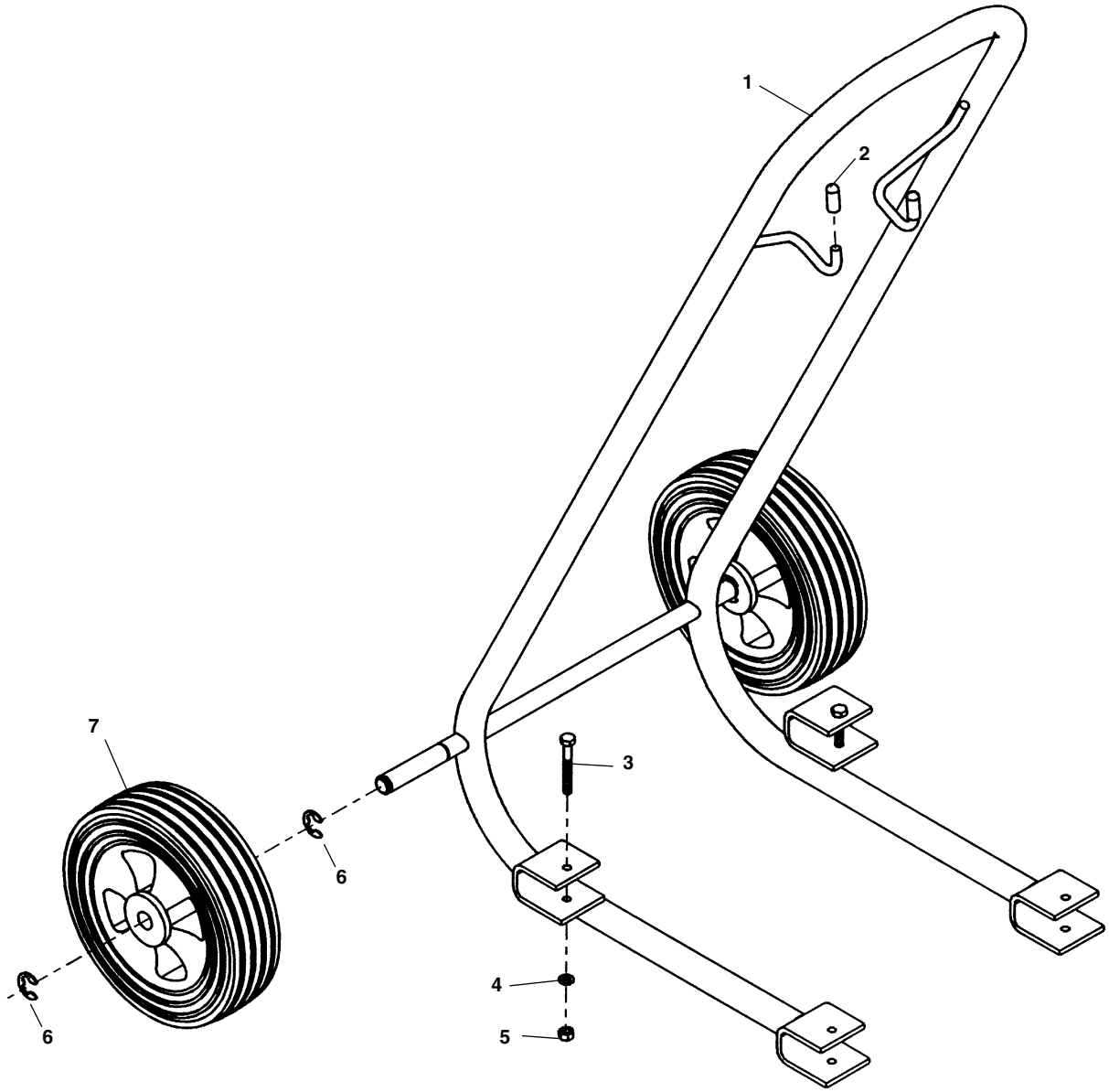


NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	67892	220V Motor Assembly - Europe	8	35142	Clamp
—	67897	110V Motor Assembly - Europe	9	37967	Foot Switch w/Hose
1	61397	Switch Knob	10	27187	Strain Relief w/Lock Nut
2	57517	Face Plate	11	39562	Power Cord - 220V
3	54157	Switch Assembly		45022	Power Cord - 110V
4	81125	Screw 10 - 32 x ½″ (4)	12	67907	Gasket
5	56257	Gasket	13	63372	Suppressor w/Washer & Nut
6	63377	Ferrite Bead	14	67902	Suppressor Box
7	32992	Air Switch	15	36787	Screw #10 Self-tapping

Note: Refer to Motor and Gearbox Components for internal motor parts.

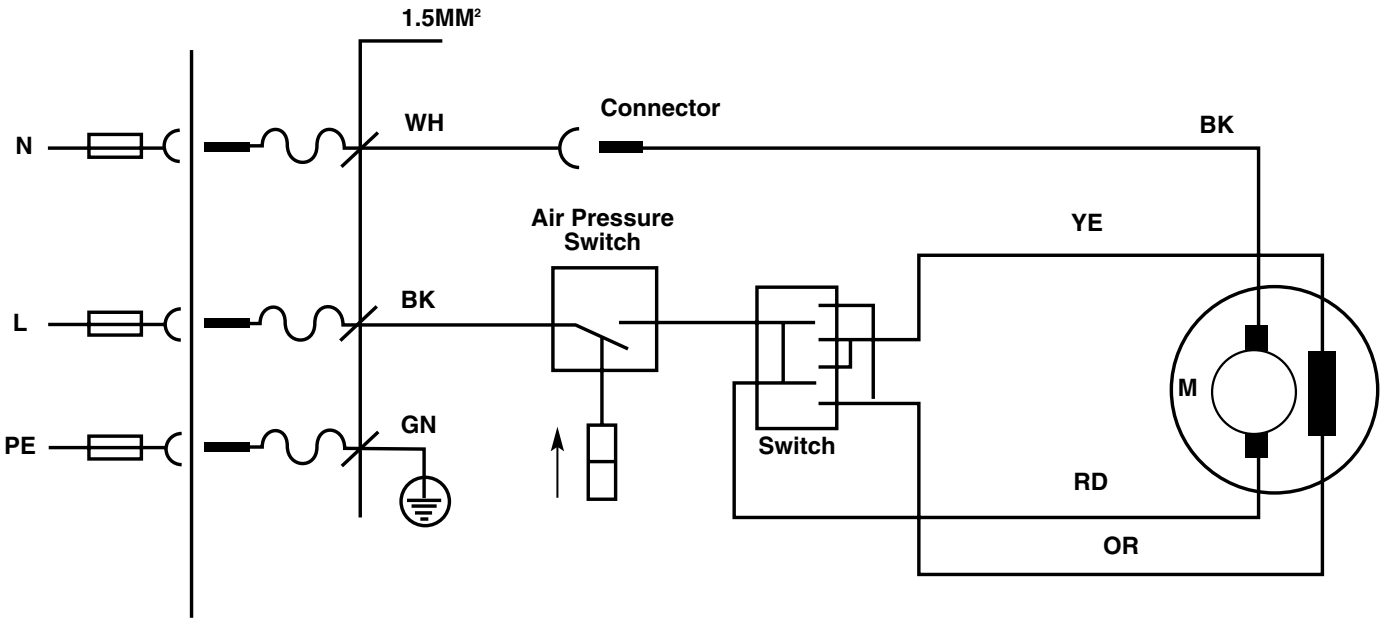
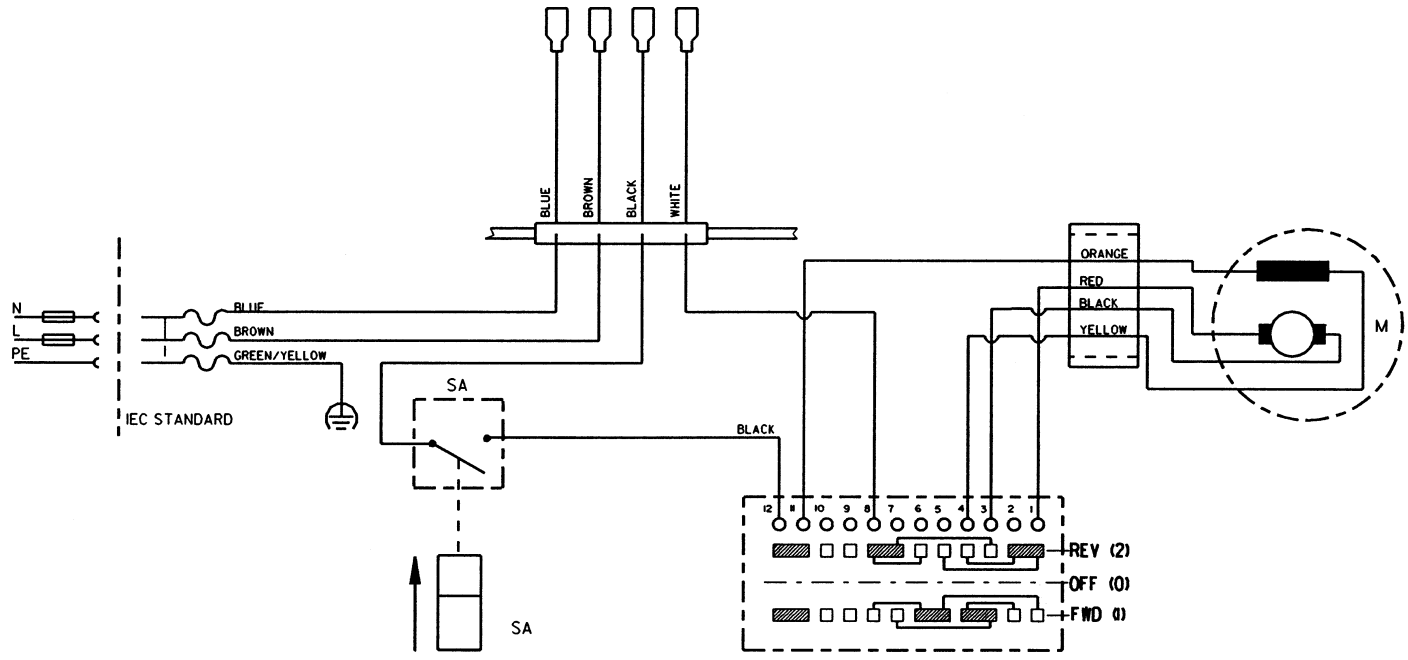
Transport Cart Components



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
–	55017	Transport Cart
1	64872	Frame
2	50202	Vinyl Cap (2)
3	64877	Bolt 1/4″ – 20 x 2″ (2)
4	60075	Lock Washer (2)
5	77710	Jam Nut (2)
6	62647	Retaining Ring (4)
7	93325	Wheel (2)

Wiring Diagram 115V/25-60 Hz



Wiring Diagram 110/220V 50 Hz